

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended): Method for treating a web (W) with heat and compression in a calender arrangement (13), in addition to a first stack of rolls (15) the calender arrangement is provided with a second stack of rolls (33) each of which including one or more calendering nips (0), the calendering treatment is selected to be performed in calendering nips (0) which can be of the first stack (15) and/or of the second stack (33) where ~~both~~ each of the stacks (15, 33) or parts of each of the stacks (15, 33) can be used independently or as a combination together ~~with the other stack (15, 33) or part of the other stack (15, 33).~~

Claim 2 (canceled)

Claim 3 (original) Method according to claim 1 **characterized in that** the web (W) in a second selectable treating mode is guided first partially through the nips (0) of the first stack (15) and after that at least partially through nips (0) of the second stack (33).

Claim 4 (original) Method according to claim 1 **characterized in that** the web (W) in a third selectable treating mode is guided first partially through the nips (0) of the first stack (15) and after that at least partially through the nips (0) of the second stack (33) and after that partially through the remaining nips (0) of the first stack (15).

Claim 5 (original) Method according to claim 1 **characterized in that** the web (W) in a fourth selectable treating mode is guided first partially through the nips (0) of the second stack (33) and after that at least partially through nips (0) of the first stack (15).

Claim 6 (original) Method according to claim 1 **characterized in that** the web (W) in a fifth selectable treating mode is guided first partially through the nips (0) of the second stack (33) and after that at least partially through the nips (0) of the first stack (15) and after that partially through the remaining nips (0) of the second stack (33).

Claim 7 (canceled)

Claim 8 (currently amended): A calender arrangement (13) according to claim 7 for treating a web (W) with heat and compression wherein in addition to a the first stack of rolls (15) is arranged on a first frame (17), the calender arrangement is provided with a ~~characterized in that~~ the second stack of rolls (33) is arranged on a second frame (42), both of the stacks of rolls including one or more calendaring nips (0), wherein the calendaring nips (0) to be used are selectable out of the first stack of rolls (15) and/or of the second stack of rolls (33) wherein both of the stacks of rolls (15,33) or parts of the stacks of rolls (15,33) are useable independently or as a combination together, wherein the ~~and~~ said second frame (42) is removable and adjustable connected to the first frame (17).

Claim 9 (currently amended): A calender arrangement according to claim 7 ~~and~~ 8 **characterized in that** said second frame (42) is adjustable in position in relation to the first frame (17) such that the adjustment is feasible in the directions X, Y or Z independently from each others.

Claim 10 (currently amended): A calender arrangement according to claim [[7]] 8 **characterized in that** the web (W) is guided first through the nips (0) of the first stack (15) and after that through the nips (0) of the second stack (33).

Claim 11 (currently amended): A calender arrangement according to claim [[7]] 8 characterized in that the web (W) is guided first partially through the nips (0) of the first stack (15) and after that at least partially through nips (0) of the second stack (33).

Claim 12 (currently amended): A calender arrangement according to claim [[7]] 8 **characterized in that** the web (W) is guided first partially through the nips (0) of the first stack (15) and after that at least partially through the nips (0) of the second stack (33) and after that partially through the remaining nips (0) of the first stack (15).

Claim 13 (currently amended): A calender arrangement according to claim [[7]] 8 **characterized that** the web (W) is guided first partially through the nips (0) of the second stack (33) and after that at least partially through nips (0) of the first stack (15).

Claim 14 (currently amended): A calender arrangement according to claim [[7]] 8 **characterized in that** the web (W) is guided first partially through the nips (0) of the second stack (33) and after that at least

Appl. No.: 10/533,000
Docket No.: DB001177-000
Amdt. Dated: 16 January 2007
Reply to Office action of 13 October 2006

partially through the nips (0) of the first stack (15) and after that partially through the remaining nips (0) of the second stack (33).

Claim 15 (new): A calender arrangement for treating a web with heat and compression comprising a first stack of rolls arranged on a first frame and a second stack of rolls arranged on a second frame wherein the second frame is removably and adjustably connected to the first frame; both the first stack of rolls and the second stack of rolls further comprising one or a plurality of calendering nips characterized in that the calendering nips to be used are selectable out of either or both of the stacks of rolls wherein both of the stacks of rolls or parts of the stacks of rolls are useable independently or in combination together.